



Safety Data Sheet

acc. to Regulation (EC) No. 1907/2006 (REACH)

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name **WELD-ON P-70 PURPLE PRIMER**
Product category/ies **LOW VOC PRIMER FOR PVC & CPVC PLASTIC PIPE**
Alternative number(s) **UFI: EGXR-TY09-Y905-G1C4**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses primer

1.3 Details of the supplier of the safety data sheet

Weld-On
17109 S. Main
Gardena CA 90248-3127
United States

Importer:
Aliaxis UK Limited
Dickley Lane, Lenham,
Maidstone, Kent
England ME17 2DE

Telephone: 1-310-898-3300
e-mail: EHSInfo@ipscorp.com
Website: www.weldon.com

1.4 Emergency telephone number

Emergency information service 24 Hours - CHEMTEL: (800) 255-3924; International (813) 248-0585

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification acc. to GHS

Hazard class	Category
flammable liquid	2
acute toxicity (oral)	4
skin corrosion/irritation	2
serious eye damage/eye irritation	2
carcinogenicity	2
specific target organ toxicity - single exposure (respiratory tract irritation)	3
specific target organ toxicity - single exposure (narcotic effects, drowsiness)	3

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

The product is combustible and can be ignited by potential ignition sources.

2.2 Label elements

Labelling

- Signal word danger

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

- Pictograms

GHS02, GHS07, GHS08



- Hazard statements

H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H351 Suspected of causing cancer.

- Precautionary statements

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P370+P378 In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/container to industrial combustion plant.

- Supplemental hazard information

EUH019 May form explosive peroxides.
EUH208 Contains proprietary additive. May produce an allergic reaction.

Tactile warning of danger yes

- Hazardous ingredients for labelling tetrahydrofuran, methyl ethyl ketone, acetone, cyclohexanone

2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier	Wt%	Classification acc. to GHS
tetrahydrofuran	CAS No 109-99-9	50 - < 75	Flam. Liq. 2 / H225 Acute Tox. 4 / H302

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Name of substance	Identifier	Wt%	Classification acc. to GHS
	EC No 203-726-8 Index No 603-025-00-0		Eye Irrit. 2 / H319 Carc. 2 / H351 STOT SE 3 / H335
methyl ethyl ketone	CAS No 78-93-3 EC No 201-159-0 Index No 606-002-00-3	10 - < 25	Flam. Liq. 2 / H225 Eye Irrit. 2 / H319 STOT SE 3 / H336
acetone	CAS No 67-64-1 EC No 200-662-2 Index No 606-001-00-8	10 - < 25	Flam. Liq. 2 / H225 Eye Irrit. 2 / H319 STOT SE 3 / H336
cyclohexanone	CAS No 108-94-1 EC No 203-631-1 Index No 606-010-00-7	10 - < 25	Flam. Liq. 3 / H226 Acute Tox. 4 / H302 Acute Tox. 4 / H312 Acute Tox. 3 / H331 Skin Irrit. 2 / H315 Eye Irrit. 2 / H319 STOT SE 3 / H335
UV-9	CAS No 131-57-7 EC No 205-031-5	< 1	Aquatic Acute 1 / H400 Aquatic Chronic 2 / H411
Proprietary UV Stabilizer	CAS No Proprietary EC No 217-421-2	< 1	Aquatic Acute 1 / H400
proprietary additive	CAS No 81-48-1 EC No 201-353-5	< 1	Skin Sens. 1B / H317 Aquatic Chronic 4 / H413

Name of substance	Specific Conc. Limits	M-Factors	ATE	Exposure route
tetrahydrofuran	Eye Irrit. 2; H319: C ≥ 25 % STOT SE 3; H335: C ≥ 25 %	-	500 mg/kg	oral
cyclohexanone	-	-	500 mg/kg 1,100 mg/kg >6.2 mg/l/4h	oral dermal inhalation: vapour
Proprietary UV Stabilizer	-	M-factor (acute) = 100	-	

Remarks

For full text of abbreviations: see SECTION 16

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

SECTION 4: First aid measures**4.1 Description of first aid measures**

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Narcotic effects.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapour-air mixture. Solvent vapours are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂)

Flash point

-21.2 °C at 101.3 kPa closed cup

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

For non-emergency personnel

Remove persons to safety.

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

For emergency responders
Wear breathing apparatus if exposed to vapours/dust/spray/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools.

- Specific notes/details

Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapours are heavier than air, spread along floors and form explosive mixtures with air. Vapours may form explosive mixtures with air.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- Explosive atmospheres

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight.

- Flammability hazards

Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight.

- Ventilation requirements

Use local and general ventilation. Ground/bond container and receiving equipment.

- Packaging compatibilities

Only packagings which are approved (e.g. acc. to ADR) may be used.

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)

Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m ³]	STEL [ppm]	STEL [mg/m ³]	Ceiling-C [ppm]	Ceiling-C [mg/m ³]	Notation	Source
EU	cyclohexanone	108-94-1	IOELV	10	40.8	20	81.6			H	2000/39/EC
EU	tetrahydrofuran	109-99-9	IOELV	50	150	100	300			H	2000/39/EC
EU	acetone	67-64-1	IOELV	500	1,210						2000/39/EC
EU	butanone	78-93-3	IOELV	200	600	300	900				2000/39/EC
GB	cyclohexanone	108-94-1	WEL	10	41	20	82			H	EH40/2005
GB	tetrahydrofuran	109-99-9	WEL	50	150	100	300			H	EH40/2005
GB	acetone	67-64-1	WEL	500	1,210	1,500	3,620				EH40/2005
GB	butan-2-one (methyl ethyl ketone)	78-93-3	WEL	200	600	300	899			H	EH40/2005

Notation

Ceiling-C	ceiling value is a limit value above which exposure should not occur
H	absorbed through the skin
STEL	short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
TWA	time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

Biological limit values

Country	Name of agent	Parameter	Notation	Identifier	Value	Source
GB	cyclohexanone	cyclohexanol	crea	BMGV	2 mmol/mol	EH40/2005
GB	butan-2-one	ethyl methyl ketone		BMGV	70 µmol/l	EH40/2005

Notation

crea	creatinine
------	------------

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Relevant DNELs of components						
Name of substance	CAS No	Endpoint	Threshold level	Protection goal, route of exposure	Used in	Exposure time
tetrahydrofuran	109-99-9	DNEL	72.4 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
tetrahydrofuran	109-99-9	DNEL	96 mg/m ³	human, inhalatory	worker (industry)	acute - systemic effects
tetrahydrofuran	109-99-9	DNEL	150 mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
tetrahydrofuran	109-99-9	DNEL	300 mg/m ³	human, inhalatory	worker (industry)	acute - local effects
tetrahydrofuran	109-99-9	DNEL	12.6 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
methyl ethyl ketone	78-93-3	DNEL	600 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
methyl ethyl ketone	78-93-3	DNEL	1,161 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
acetone	67-64-1	DNEL	1,210 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
acetone	67-64-1	DNEL	2,420 mg/m ³	human, inhalatory	worker (industry)	acute - local effects
acetone	67-64-1	DNEL	186 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
cyclohexanone	108-94-1	DNEL	10 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
cyclohexanone	108-94-1	DNEL	20 mg/m ³	human, inhalatory	worker (industry)	acute - systemic effects
cyclohexanone	108-94-1	DNEL	10 mg/m ³	human, inhalatory	worker (industry)	chronic - local effects
cyclohexanone	108-94-1	DNEL	20 mg/m ³	human, inhalatory	worker (industry)	acute - local effects
cyclohexanone	108-94-1	DNEL	4 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
cyclohexanone	108-94-1	DNEL	4 mg/kg bw/day	human, dermal	worker (industry)	acute - systemic effects
UV-9	131-57-7	DNEL	27.7 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
UV-9	131-57-7	DNEL	39 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
Proprietary UV Stabilizer	Proprietary	DNEL	6.61 mg/m ³	human, inhalatory	worker (industry)	chronic - systemic effects
Proprietary UV Stabilizer	Proprietary	DNEL	1.88 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects

Relevant PNECs of components						
Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
tetrahydrofuran	109-99-9	PNEC	4.32 mg/l	aquatic organisms	freshwater	short-term (single instance)
tetrahydrofuran	109-99-9	PNEC	0.432 mg/l	aquatic organisms	marine water	short-term (single in-

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Relevant PNECs of components						
Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
						stance)
tetrahydrofuran	109-99-9	PNEC	4.6 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
tetrahydrofuran	109-99-9	PNEC	23.3 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
tetrahydrofuran	109-99-9	PNEC	2.33 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
tetrahydrofuran	109-99-9	PNEC	2.13 mg/kg	terrestrial organisms	soil	short-term (single instance)
methyl ethyl ketone	78-93-3	PNEC	55.8 mg/l	aquatic organisms	freshwater	short-term (single instance)
methyl ethyl ketone	78-93-3	PNEC	55.8 mg/l	aquatic organisms	marine water	short-term (single instance)
methyl ethyl ketone	78-93-3	PNEC	709 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
methyl ethyl ketone	78-93-3	PNEC	284.7 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
methyl ethyl ketone	78-93-3	PNEC	284.7 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
methyl ethyl ketone	78-93-3	PNEC	22.5 mg/kg	terrestrial organisms	soil	short-term (single instance)
acetone	67-64-1	PNEC	10.6 mg/l	aquatic organisms	freshwater	short-term (single instance)
acetone	67-64-1	PNEC	1.06 mg/l	aquatic organisms	marine water	short-term (single instance)
acetone	67-64-1	PNEC	100 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
acetone	67-64-1	PNEC	30.4 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
acetone	67-64-1	PNEC	3.04 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
acetone	67-64-1	PNEC	29.5 mg/kg	terrestrial organisms	soil	short-term (single instance)
cyclohexanone	108-94-1	PNEC	0.356 mg/l	aquatic organisms	freshwater	short-term (single instance)
cyclohexanone	108-94-1	PNEC	0.036 mg/l	aquatic organisms	marine water	short-term (single instance)
cyclohexanone	108-94-1	PNEC	10 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
cyclohexanone	108-94-1	PNEC	2.69 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
cyclohexanone	108-94-1	PNEC	0.269 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
cyclohexanone	108-94-1	PNEC	0.328 mg/kg	terrestrial organisms	soil	short-term (single instance)

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Relevant PNECs of components						
Name of substance	CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
UV-9	131-57-7	PNEC	0.67 µg/l	aquatic organisms	freshwater	short-term (single instance)
UV-9	131-57-7	PNEC	0.067 µg/l	aquatic organisms	marine water	short-term (single instance)
UV-9	131-57-7	PNEC	10 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
UV-9	131-57-7	PNEC	0.066 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
UV-9	131-57-7	PNEC	0.007 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
UV-9	131-57-7	PNEC	0.013 mg/kg	terrestrial organisms	soil	short-term (single instance)
Proprietary UV Stabilizer	Proprietary	PNEC	0.052 mg/l	aquatic organisms	freshwater	short-term (single instance)
Proprietary UV Stabilizer	Proprietary	PNEC	0.005 mg/l	aquatic organisms	marine water	short-term (single instance)
Proprietary UV Stabilizer	Proprietary	PNEC	1 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
Proprietary UV Stabilizer	Proprietary	PNEC	100 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
Proprietary UV Stabilizer	Proprietary	PNEC	10 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
Proprietary UV Stabilizer	Proprietary	PNEC	66.8 mg/kg	terrestrial organisms	soil	short-term (single instance)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

WELD-ON P-70 PURPLE PRIMERVersion number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Physical state	liquid
Colour	violet
Odour	characteristic
Melting point/freezing point	not determined
Boiling point or initial boiling point and boiling range	56.05 °C
Flammability	flammable liquid in accordance with GHS criteria
Lower and upper explosion limit	not determined
Flash point	-21.2 °C at 101.3 kPa
Auto-ignition temperature	215 °C (auto-ignition temperature (liquids and gases))
Decomposition temperature	not relevant
pH (value)	not determined
Solubility(ies)	not determined

Partition coefficient

Partition coefficient n-octanol/water (log value)	this information is not available
---	-----------------------------------

Vapour pressure	240 hPa at 20 °C
-----------------	------------------

Density and/or relative density

Density	0.858 g/cm ³ at 73 °F
Relative vapour density	information on this property is not available

Particle characteristics	not relevant (liquid)
--------------------------	-----------------------

Other safety parameters

Flash point	-6.16 °F at 101.3 kPa
-------------	-----------------------

9.2 Other information

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Information with regard to physical hazard classes	there is no additional information
Other safety characteristics	there is no additional information

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s). Risk of ignition.

If heated:

Risk of ignition

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints to prevent fire or explosion

Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

10.5 Incompatible materials

Oxidisers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to GHS

Acute toxicity

Harmful if swallowed.

GHS of the United Nations, annex 4: May be harmful in contact with skin or if inhaled.

- Acute toxicity estimate (ATE)

Oral 772.8 mg/kg

Acute toxicity estimate (ATE) of components			
Name of substance	CAS No	Exposure route	ATE
tetrahydrofuran	109-99-9	oral	500 mg/kg
cyclohexanone	108-94-1	oral	500 mg/kg
cyclohexanone	108-94-1	dermal	1,100 mg/kg

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Acute toxicity estimate (ATE) of components

Name of substance	CAS No	Exposure route	ATE
cyclohexanone	108-94-1	inhalation: vapour	>6.2 mg/l/4h

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Contains proprietary additive. May produce an allergic reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

May cause respiratory irritation. May cause drowsiness or dizziness.

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

11.2 Information on other hazards

There is no additional information.

SECTION 12: Ecological information

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

According to the results of its assessment, this substance is not a PBT or a vPvB. Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.

12.7 Other adverse effects

Data are not available.

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste treatment-relevant information

Solvent reclamation/regeneration.

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

It is a dangerous waste; only packages which are approved (e.g. acc. to ADR) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number or ID number

ADR/RID	UN 1993
IMDG-Code	UN 1993
ICAO-TI	UN 1993

14.2 UN proper shipping name

ADR/RID	FLAMMABLE LIQUID, N.O.S.
IMDG-Code	FLAMMABLE LIQUID, N.O.S.
ICAO-TI	Flammable liquid, n.o.s.
Technical name (hazardous ingredients)	tetrahydrofuran, methyl ethyl ketone

14.3 Transport hazard class(es)

ADR/RID	3
IMDG-Code	3
ICAO-TI	3

14.4 Packing group

ADR/RID	II
IMDG-Code	II
ICAO-TI	II

14.5 Environmental hazards

non-environmentally hazardous acc. to the dangerous goods regulations

14.6 Special precautions for user

Provisions for dangerous goods (ADR) should be complied within the premises.

14.7 Maritime transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.

WELD-ON P-70 PURPLE PRIMERVersion number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Information for each of the UN Model Regulations**Agreement concerning the International Carriage of Dangerous Goods by Road (ADR) - Additional information**Classification code F1
Danger label(s) 3Special provisions (SP) 274, 601, 640D
Excepted quantities (EQ) E2
Limited quantities (LQ) 1 L
Transport category (TC) 2
Tunnel restriction code (TRC) D/E
Hazard identification No 33
Emergency Action Code 3YE**Regulations concerning the International Carriage of Dangerous Goods by Rail (RID) - Additional information**Classification code F1
Danger label(s) 3Special provisions (SP) 274, 601, 640D
Excepted quantities (EQ) E2
Limited quantities (LQ) 1 L
Transport category (TC) 2
Hazard identification No 33**International Maritime Dangerous Goods Code (IMDG) - Additional information**Marine pollutant - (not hazardous to the aquatic environment)
Danger label(s) 3Special provisions (SP) 274
Excepted quantities (EQ) E2
Limited quantities (LQ) 1 L
EmS F-E, S-E
Stowage category B

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Danger label(s) 3



Special provisions (SP) A3

Excepted quantities (EQ) E2

Limited quantities (LQ) 1 L

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant provisions of the European Union (EU)

Deco-Paint Directive

VOC content	99.7 %
-------------	--------

Industrial Emissions Directive (IED)

VOC content	99.7 %
-------------	--------

National regulations (GB)

List of substances subject to authorisation (GB REACH, Annex 14) / SVHC - candidate list

none of the ingredients are listed

Restrictions according to GB REACH, Annex 17

Dangerous substances with restrictions (GB REACH, Annex 17)			
Name of substance	Name acc. to inventory	CAS No	No
WELD-ON P-70 PURPLE PRIMER	this product meets the criteria for classification in accordance with Regulation No 1272/2008/EC		3
tetrahydrofuran	flammable / pyrophoric		40
methyl ethyl ketone	flammable / pyrophoric		40
cyclohexanone	flammable / pyrophoric		40
acetone	flammable / pyrophoric		40

National inventories

Country	Inventory	Status
AU	AIIC	all ingredients are listed
CA	DSL	all ingredients are listed
CN	IECSC	all ingredients are listed
EU	ECSI	all ingredients are listed
JP	CSCL-ENCS	all ingredients are listed

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Country	Inventory	Status
JP	ISHA-ENCS	not all ingredients are listed
KR	KECI	all ingredients are listed
MX	INSQ	not all ingredients are listed
NZ	NZIoC	all ingredients are listed
PH	PICCS	all ingredients are listed
TW	TCSI	all ingredients are listed
US	TSCA	all ingredients are listed (ACTIVE)
EU	REACH Reg.	all ingredients are listed
TR	CICR	all ingredients are listed

Legend

AIIC	Australian Inventory of Industrial Chemicals
CICR	Chemical Inventory and Control Regulation
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
DSL	Domestic Substances List (DSL)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
INSQ	National Inventory of Chemical Substances
ISHA-ENCS	Inventory of Existing and New Chemical Substances (ISHA-ENCS)
KECI	Korea Existing Chemicals Inventory
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
REACH Reg.	REACH registered substances
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Indication of changes (revised safety data sheet)

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
2.3	Other hazards: of no significance	Other hazards	yes
2.3		Results of PBT and vPvB assessment: Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0,1\%$.	yes
2.3		Endocrine disrupting properties: Does not contain an endocrine disruptor (ED) at a concentration of $\geq 0,1\%$.	yes
3.2		Description of the mixture: change in the listing (table)	yes
3.2		Description of the mixture: change in the listing (table)	yes

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Section	Former entry (text/value)	Actual entry (text/value)	Safety-relevant
3.2		Remarks: For full text of abbreviations: see SECTION 16	yes
5.2	Flash point: -6.16 °F at 101.3 kPa	Flash point: -21.2 °C at 101.3 kPa closed cup	yes
8.1		Occupational exposure limit values (Workplace Exposure Limits): change in the listing (table)	yes
8.1		Relevant DNELs of components: change in the listing (table)	yes
8.1		Relevant PNECs of components: change in the listing (table)	yes
9.2	Other safety characteristics	Other safety characteristics: there is no additional information	yes
9.2	VOC content: When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: ≤ 550 g/L.		yes
12.5	Results of PBT and vPvB assessment: Data are not available.	Results of PBT and vPvB assessment: According to the results of its assessment, this substance is not a PBT or a vPvB. Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0,1%.	yes
12.6	Endocrine disrupting properties: Information on this property is not available.	Endocrine disrupting properties: Does not contain an endocrine disruptor (ED) at a concentration of ≥ 0,1%.	yes
14.7	Marine pollutant: -	Marine pollutant: - (not hazardous to the aquatic environment)	yes
15.1		National inventories: change in the listing (table)	yes

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
2000/39/EC	Commission Directive establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC
Acute Tox.	Acute toxicity
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road)
Aquatic Acute	Hazardous to the aquatic environment - acute hazard
Aquatic Chronic	Hazardous to the aquatic environment - chronic hazard
ATE	Acute Toxicity Estimate
Carc.	Carcinogenicity
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
DNEL	Derived No-Effect Level
EC No	The EC Inventory (EINECS, ELINCS and the NLP-list) is the source for the seven-digit EC number, an identifier

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Abbr.	Descriptions of used abbreviations
	of substances commercially available within the EU (European Union)
ED	Endocrine disruptor
EH40/2005	EH40/2005 Workplace exposure limits (http://www.nationalarchives.gov.uk/doc/open-government-licence/)
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
EmS	Emergency Schedule
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
Flam. Liq.	Flammable liquid
GB REACH	The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/758 (as amended)
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
ICAO-TI	Technical instructions for the safe transport of dangerous goods by air
IMDG	International Maritime Dangerous Goods Code
IMDG-Code	International Maritime Dangerous Goods Code
index No	The Index number is the identification code given to the substance in Part 3 of Annex VI to Regulation (EC) No 1272/2008
IOELV	Indicative occupational exposure limit value
M-factor	Means a multiplying factor. It is applied to the concentration of a substance classified as hazardous to the aquatic environment acute category 1 or chronic category 1, and is used to derive by the summation method the classification of a mixture in which the substance is present
NLP	No-Longer Polymer
PBT	Persistent, Bioaccumulative and Toxic
PNEC	Predicted No-Effect Concentration
ppm	Parts per million
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail)
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin
Skin Sens.	Skin sensitisation
STEL	Short-term exposure limit
STOT SE	Specific target organ toxicity - single exposure
TWA	Time-weighted average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and very Bioaccumulative

WELD-ON P-70 PURPLE PRIMER

Version number: 2.0
Replaces version of: 2022-11-08 (1)

Revision: 2024-08-28

Abbr.	Descriptions of used abbreviations
WEL	Workplace exposure limit

Key literature references and sources for data

Agreement concerning the International Carriage of Dangerous Goods by Road (ADR). Regulations concerning the International Carriage of Dangerous Goods by Rail (RID). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.